

Integrated Location Routing and Scheduling Problems

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Outline

- 1 Introduction
- 2 Problem Definition and Formulation
- 3 Solution Methodology
- 4 Future Work

LRS Problem

LRS problem integrates the decisions of determining

- the optimal number and locations of facilities,
- an optimal set of vehicle routes from facilities to customers
- an optimal assignment of routes to vehicles subject to scheduling constraints.

The objective is to minimize the total fixed costs and operating costs of facilities and vehicles.

Motivation

- For multiple customer routes, location and routing are interdependent.
- Assuming one-to-one relationship between vehicles and routes overestimates the required number of vehicles and costs.
 - Fixed costs of vehicles and drivers are high.
 - Companies might have fleets with constant size.
 - Delivery of items might be time sensitive and drivers might have working hour limits.

LRS Problem in Literature

- Integrates other NP-Hard problems such as CFLP, CVRP and MDVSP.
- Generalizes problems such as LRP, MDVRP, VRPMT.
- Lin et al. [2002] introduce the LRS problem.
- They divide the problem into 3 phases: facility location, vehicle routing and loading, and construct a heuristic algorithm which includes some metaheuristics.
- Lin and Kwok [2005] extend the study to a multi-objective LRS problem. They use a similar heuristic algorithm.

Problem Definition

Objective

to select a subset of the facilities, construct a set of delivery routes and to assign routes to vehicles with minimum total cost.

Constraints

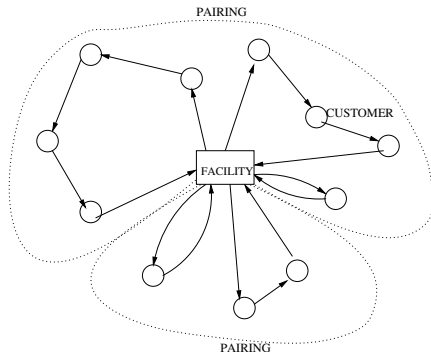
- Capacitated facilities.
- Capacitated vehicles.
- Time limit for the vehicles.
- Each customer must be visited exactly once.
- Each route and vehicle must start at a facility and return to the same facility.

2 Formulations: Edge-based linear mixed integer model, set-partitioning based linear integer model

Pairing Concept

Pairing:

A set of routes that can be served sequentially by one vehicle within the vehicle's working hour limit.



A pairing is feasible if

- total demand of each route \leq vehicle capacity,
- total travel time of the pairing \leq vehicle working hour limit,
- each customer included in the pairing is visited once.

Figure: Example of pairings

Set Partitioning-based model: Notation

Sets

N = set of demand nodes

M = set of candidate facility locations

P_j = set of all feasible pairings for facility j , $\forall j \in M$

Parameters

a_{ipj} = $\begin{cases} 1 & \text{if demand node } i \text{ is in pairing } p \text{ of facility } j, \forall i \in N, j \in M, p \in P_j \\ 0 & \text{otherwise} \end{cases}$

C_{jp} = cost of pairing p associated with facility j , $\forall j \in M, p \in P_j$

FC_j = fixed cost of opening facility j , $\forall j \in M$

$CapF_j$ = capacity of facility j , $\forall j \in M$

Decision Variables

Z_{jp} = $\begin{cases} 1 & \text{if pairing } p \text{ is selected for facility } j, \forall p \in P_j \text{ and } j \in M \\ 0 & \text{otherwise} \end{cases}$

T_j = $\begin{cases} 1 & \text{if facility } j \text{ is selected, } \forall j \in M \\ 0 & \text{otherwise} \end{cases}$

Set Partitioning Formulation

(SPP-LRS)

$$\text{Minimize } \sum_{j \in M} FC_j T_j + \sum_{j \in M} \sum_{p \in P_j} C_{jp} Z_{jp} \quad (1)$$

$$\text{subject to } \sum_{j \in M} \sum_{p \in P_j} a_{ipj} Z_{jp} = 1 \quad \forall i \in N \quad (\pi_i) \quad (2)$$

$$\sum_{p \in P_j} \sum_{i \in N} a_{ipj} d_i Z_{jp} \leq \text{Cap} F_j T_j \quad \forall j \in M \quad (\mu_j) \quad (3)$$

$$Z_{jp} \in \{0, 1\} \quad \forall j \in M, \forall p \in P_j \quad (4)$$

$$T_j \in \{0, 1\} \quad \forall j \in M \quad (5)$$

Simple Valid Inequalities

$$\sum_{j \in M} T_j \geq nREQ \quad (6)$$

$$\sum_{p \in P_j} a_{ipj} Z_{jp} \leq T_j \quad \forall j \in M, i \in N \quad (\sigma_{ji}) \quad (7)$$

nREQ= minimum number of required (selected) facilities

Branch and Price Algorithm

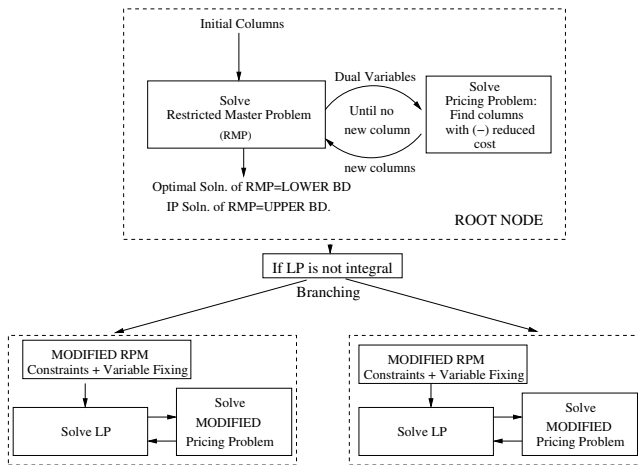


Figure: Branch-and-Price Tree

Pricing Problem as a Network Problem

Objective: Find a column with minimum reduced cost.

Constraints:

- All of the routes in the pairing start and end at the same facility.
- Total demand of each route \leq vehicle capacity.
- Total travel time of the pairing \leq time limit.
- Each customer node can be visited at most once.

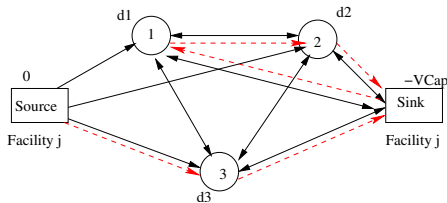


Figure: Constructed Network for facility j

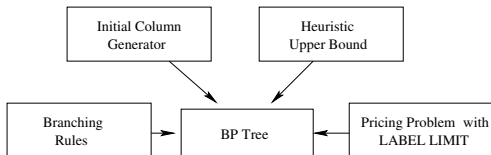
- Can define the problem as an ESPPRC (not elementary wrt sink).
- **Exact solution**: labeling algorithm by Feillet et al. [2004] for ESPPRC.
- **Heuristic solution**: labeling algorithm with a **LIMIT** on the number of labels for each node.

Branching Rules

- 1 Branching on the facility location variables, **OPEN \ CLOSED**.
Simple, no need to update the pricing problems.
- 2 Integrality of **total # of vehicles** at each facility.
Just a fixed cost change in the total reduced cost of a column.
- 3 A customer can only be assigned to 1 facility, **FORCE \ FORBID** a customer for a facility.
Add constraints dual variables of which can be easily incorporated into the pricing problem.
- 4 Modified **Ryan and Foster** branching rule suggested by Desrochers and Soumis [1989].
Update the arc costs in pricing problem.

Branch and Price Algorithm

STEP 1: Heuristic Branch and Price Tree



STEP 2: Exact Branch and Price Tree

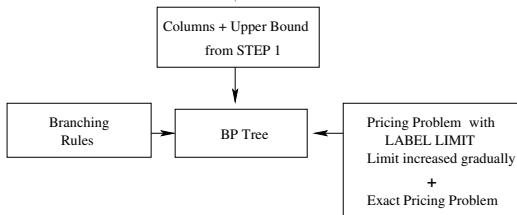


Figure: Branch and Price Algorithm

Implementation and Test Problems

- MINTO 3.1 and CPLEX 9.1.
- Initial columns and upper bound for heuristic BP are generated using a facility location heuristic, some VRP heuristics and a bin packing heuristic.
- Step 1 of the algorithm (Heuristic BP) is run for 3 CPU hours.
- Step 2 of the algorithm (Exact BP) is run for 6 CPU hours.
- 6 set of customer and candidate facility locations, customer demands generated from MDVRP benchmark problems developed by Cordeau et al. [1995].
- For each set of locations, 2 possible vehicle capacity, 2 possible time limit values are used. Therefore, 24 instances with 30 customers.
- Facility and vehicle fixed costs, vehicle operating cost are estimated.

Computational Results: 2-step Branch and Price Algorithm

| Data | LP | IP | % Int. Gap | CPU Time | | Solution | |
|----------|---------|---------|---------------|----------|----------|-----------|-----------|
| | | | | Step 1 | Step 2 | # of Fac. | # of veh. |
| p01-f-11 | 4821.07 | 4877.33 | 0.00% | 1.36 hr | 5.49 hr | 2 | 4 |
| p01-f-12 | 4715.3 | 4987.17 | 2.83% | 3 hr | 6 hr | 2 | 4 |
| p01-f-21 | 4582.27 | 4684.67 | 0.01% | 3 hr | 6 hr | 2 | 4 |
| p01-f-22 | 4482.2 | 4885 | 8.25% | 3 hr | 6 hr | 2 | 4 |
| p03-f-11 | 6467.35 | 6504.83 | 0.00% | 1.76 hr | 0.89 hr | 3 | 4 |
| p03-f-12 | 6370.12 | 6497.33 | 0.94% | 3 hr | 6 hr | 3 | 4 |
| p03-f-21 | 6263.17 | 6420.67 | 0.55% | 2.5 hr | 6 hr | 3 | 4 |
| p03-f-22 | 6193.52 | 6196.5 | 0.05% | 0.82 hr | 6 hr | 3 | 3 |
| p03-l-11 | 4896.04 | 5014.67 | 0.00% | 1.58 hr | 0.54 hr | 2 | 5 |
| p03-l-12 | 4756.95 | 5026.83 | 4.12% | 3 hr | 6 hr | 2 | 5 |
| p03-l-21 | 4679.23 | 4730.17 | 0.00% | 1.43 hr | 0.67 hr | 2 | 4 |
| p03-l-22 | 4562.29 | 4706.33 | 1.28% | 2.4 hr | 6 hr | 2 | 4 |
| p07-f-11 | 4765.63 | 4808.33 | 0.00% | 1.82 hr | 1.06 hr | 2 | 4 |
| p07-f-12 | 4654.19 | 4760.17 | 0.01% | 2.65 hr | 6 hr | 2 | 4 |
| p07-f-21 | 4558.21 | 4683.5 | 0.00% | 1.74 hr | 2.56 hr | 2 | 4 |
| p07-f-22 | 4453.2 | 4745 | 5.77% | 3 hr | 6 hr | 2 | 4 |
| p11-f-11 | 7915.87 | 8054.67 | 0.00% | 1 min | 1.19 min | 3 | 7 |
| p11-f-12 | 7791.1 | 8036.33 | 0.00% | 2.32 min | 4.17 min | 3 | 7 |
| p11-f-21 | 7531.81 | 7634.67 | 0.00% | 0.4 min | 0.21 min | 3 | 6 |
| p11-f-22 | 7469.84 | 7634.67 | 0.00% | 0.85 min | 0.47 min | 4 | 7 |
| p11-l-11 | 9929.75 | 10043 | 0.00% | 0.25 min | 0.18 min | 4 | 7 |
| p11-l-12 | 9837.09 | 9937.33 | 0.00% | 0.42 min | 0.31 min | 4 | 7 |
| p11-l-21 | 9645.66 | 9758.17 | 0.00% | 0.8 min | 0.74 min | 4 | 7 |
| p11-l-22 | 9416.78 | 9500.67 | 0.00% | 1.08 min | 0.75 min | 4 | 6 |

Future Work

- Improve the algorithm to be able to solve larger instances.
- Investigate how to incorporate cuts into the algorithm, develop a branch, cut and price algorithm.
- Update the algorithm to solve the special cases of the LRS problem such as LRP, MDVRP, VRPMT.

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